

ND INDUSTRIES, INC. **1893 BARRETT ROAD** TROY, MICHIGAN 48084

(248) 288-0000 Fax: (248) 288-0022 24 hr. EMERGENCY CHEMTREC:

1-800-424-9300

PRODUCT: ND PELL-IT®

MSDS ID: ND1013 ORIG. DATE: 3/01/93 REV. DATE: 10/27/03

REV. DATE: 12/18/08 PREPARED BY: Chemical Safety

SECTION I -Material Identification and Information

H: 0

F: 0

R: 0

PPEB

COMPONENTS	CAS #	PERCENT %	OSHA PEL	ACGIH TLV	OTHER LIMITS RECOMMENDED
6 (Polyhexamethylene adipamide)	32131-17-2	100	n.a.	n.a.	non-hazardous

Nylon 6/6 (Polyhexamethylene adipamide)

Material and trace additives are not hazardous by 29 CFR 1910.1200

All ingredients are listed on the TSCA Inventory.

n.a.= not applicable / n.e.=not established

SECTION II -Physical and Chemical Characteristics

BOILING POINT: n.a.

VAPOR DENSITY: n.a. air = 1

VOC #/US gal.:

VAPOR PRESSURE:

n.a.

DENSITY OF COATING:

MELTING POINT: 250-265°C/482-509°F

SPECIFIC GRAVITY: 1.13-1.15 water = 1

EVAPORATION RATE: n.a. WATER REACTIVE: No.

SOLUBILITY IN WATER: Insoluble.

APPEARANCE AND ODOR: Yellow rigid plastic with no apparent odor.

SECTION III - Fire and Explosion Hazard Data

FLASH POINT: 752°F/400°C ASTM D-1929 **AUTOIGNITION TEMPERATURE:** not determined

UEL: FLAMMABILITY LIMITS % IN AIR: LEL: n.a.

EXTINGUISHER MEDIA: Water spray or any Class A extinguishing agent.

SPECIAL FIREFIGHTING PROCEDURES:

Wear a NIOSH approved self-contained breathing apparatus with full face piece operated in pressure-demand or other positive pressure mode when fighting fires. Fire fighting equipment should be decontaminated after use.

UNUSUAL FIRE HAZARDS AND CONDITIONS TO AVOID:

At temperatures above 644°F/340°C, heavy fuming, carbon dioxide, carbon monoxide, nitrogen oxides and hydrogen cyanide (660°F/349°F) will occur.

MATERIAL SAFETY DATA SHEET

PRODUCT: ND PELL-IT®

SECTION IV - Reactivity Hazard Data

STABILITY: stable: X unstable:

HAZARDOUS POLYMERIZATION: may occur: will not occur: χ

CONDITIONS Avoid temperatures at or above 340°C/644°F and open flame.

TO AVOID:

INCOMPATIBILITY: Avoid strong acids and oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS: At temperatures above 644°F/340°C, heavy fuming, carbon dioxide, carbon monoxide, nitrogen oxides and hydrogen cyanide (660°F/349°F) will occur.

SECTION V - Health Hazard Data

PRIMARY ROUTES OF ENTRY: INHALATION: X INGESTION: X SKIN ABSORPTION:

EYE CONTACT: Mechanical irritation only.

FIRST AID: Flush eyes with generous amounts of water for 15 minutes lifting both upper and lower eyelids occasionally. If

irritation occurs, seek medical attention.

SKIN Molten nylon will cause thermal burns.

CONTACT:

If skin irritation develops, wash exposed area with soap and water. If irritation persists, seek medical attention. If

FIRST AID: molten polymer contacts skin, cool rapidly with cold water. Do not attempt to peel polymer from skin. Obtain

medical attention for thermal burns.

INHALATION: Material is not respirable.

FIRST AID: As supplied; not a significant hazard. Note: If fumes from combusted or overheated material are inhaled, remove

to fresh air. Seek medical attention if respiratory irritation occurs or if breathing becomes difficult.

INGESTION: Not a probable route of exposure.

FIRST AID: Seek medical consultation.

CHRONIC None known for solid state.

EFFECTS: Thermally decomposing or overheated material has been reported to be irritating to the mucous membranes and

respiratory tract.

Carcinogenic: None known.

MATERIAL SAFETY DATA SHEET

ND PELL-IT® PRODUCT:

Component Oral LD50 **Dermal LD50** Inhalation LC50

n.a. Polyhexamethylene adipamide n.a. n.a.

SECTION VI - Control and Protective Measures

RESPIRATORY Work in a well-ventilated. If grinding or machining parts particulate level should be kept below 15 mg/M3.

PROTECTION:

PROTECTIVE Wear protective gloves if working with molten polymer.

GLOVES:

EYE PROTECTION: Wear NIOSH approved safety glasses at all times.

LOCAL EXHAUST: X MECHANICAL: SPECIFIC: VENTILATION

TO BE USED: OTHER (specify): Sufficient general area ventilation.

PROTECTIVE CLOTHING

Wear impervious clothing to prevent repeated, prolonged exposure.

AND EQUIPMENT:

HYGIENIC WORK Practice good personal hygiene. Wash hands before using restroom or eating.

PRACTICES:

SECTION VII - Precautions for Safe Handling and Spill/Leak Procedures

STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED:

Vacuum or sweep material into closed container suitable for disposal.

WASTE DISPOSAL

METHODS:

Landfill or incinerate in compliance with local, state and federal regulations.

SAFE HANDLING AND STORAGE:

Keep away from high temperatures and flame.

OTHER PRECAUTIONS AND SPECIAL HAZARDOUS INFORMATION:

n.a.

RECOMMENDED NFPA/HMIS

HEALTH O

FLAMMABILITY 0

REACTIVITY 0

PERSONAL B

PROTECTION

note: ratings may differ according to application, environment, and physical state. RATING

MATERIAL SAFETY DATA SHEET PRODUCT: ND PELL-IT® NOTES:

Proper DOT Shipping Name: Not regulated						
	<u> </u>					
Detaching this notification from the M distribution of same requires this atta	aterial Safe	•			ny copyino	g or
This product contains the following to of the Emergency Planning and Comm		-To-Know Act o				313
This material, but not	necessarily the	e article into which i eporting requireme	nts of section	ated, contains no a 313 of the		
This product contains the following mater				of the Safe Drink	king Water	and Toxic
Enforcement Act of 1986 are recognized t Material		•	-	Reproductive	cancer agent &	Reproductive Toxin
None known.	CAS #	%	Agent	Toxin	agent —	TOXIII
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