ND Anti-Seize is a pre-applied process in which ND Industries applies custom dry film lubricants to fasteners and assemblies to prevent galling, seizing and corrosion. Pre-Applied bolts achieve a higher torque clamp load when compared to an un-coated bolt receiving the same torque.

**PRE-APPLIED PROCESS INFORMATION**

**How It Works**

Customer parts sent to ND Industries undergo our ND Anti-Seize pre-application process whereby dry film lubricants are coated onto fasteners and assemblies in bulk. Our custom formulated materials are dried, then the completed fasteners are packaged and returned to the customer.

Parts are ready for assembly or for storage until needed. ND Anti-Seize processed parts have a very long shelf life due to the inert nature of the materials used, however re-certification of parts should take place to confirm other external factors have not compromised performance.

**PRE-APPLIED**

**ND ANTI-SEIZE**

- Provides Consistent Torque Values
- Increases Sealing Ability
- Allows for high speed installation
- Reduce Installation & Removal Torque
- Eliminates Galling and Seizing
- Provides High Temperature Resistance
- Chemical and Corrosion Resistant
- 2 to 5 Reuses
- Non-curing & Inert

**CONTACT US**

ND Industries, Inc.
Corporate Offices
1000 North Crooks Road,
Clawson, MI 48017

Phone: 248-288-0000
Fax: 248-288-0022
Toll Free: 800-471-5000
Email: info@ndindustries.com
www.ndindustries.com

CERTIFICATIONS & ACCREDITATIONS
AS9100:2009, Rev C • QPL-18240F • QSLSM
ITAR • ISO-9001:2008 • ISO/IEC 17025:2005
CE Directive 2006/42/EC • ISO-14121
ISO-12115-1/12119-2 • IEC-EN 60204-1
**PROCESS BENEFITS**

**Saves Time:** Pre-Applied ND Anti-Seize parts can be automatically fed through standard feeding devices – speeding up your process and improving productivity.

**Saves Money:** ND Anti-Seize processing is less expensive than applying bottled anti-seize at the point of assembly.

**Quality Control:** Pre-Applied parts are coated to specification, insuring consistent performance unlike bottled products.

**Reduces Fatigue:** ND Anti-Seize processing reduces installation and removal torques.

**Increased Margins:** Add value to your fasteners without adding to inventory by supplying customers with self-lubricated fasteners.

**ND ANTI-SEIZE APPLICATIONS**

Steering Columns, Engine Applications, Brakes, Rear-End, Transmissions, Areas of Vibration, Areas of Heat, Military Fasteners

**APPROVED SPECIFICATIONS**

Meets or exceeds the performance requirements of the following specifications and/or standards:

- General Motors: GM 6108M

**TECH DATA**

<table>
<thead>
<tr>
<th>PRODUCT</th>
<th>COLOR</th>
<th>BASE</th>
<th>K-VALUE</th>
<th>TEMP RANGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Anti-Seize 917N</td>
<td>Grey</td>
<td>Nickel</td>
<td>0.15</td>
<td>1200°F (650°C)</td>
</tr>
<tr>
<td>Anti-Seize 957</td>
<td>White or Black</td>
<td>Water-based non-toxic formula</td>
<td>0.23</td>
<td>2012°F (1100°C)</td>
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</tbody>
</table>

**PRE-APPLIED SERVICE**

**Step 1 - Process Selection:** Our sales and R&D staff will help you find the right process to meet your performance specifications.

**Step 2 - Shipping:** Once a selection has been made, have your fasteners shipped to one of our worldwide processing centers.

**Step 3 - Processing:** Utilizing custom, high-speed equipment, we apply the necessary materials to your exact specification.

**Step 4 - Delivery:** Once processing is complete, parts are shipped back ready for distribution or assembly.