



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Fastener Adhesive 2510 Orange

Product Identification Numbers

41-3700-9545-1, 70-0706-9833-0, 70-0706-9887-6, 70-0708-5154-1, CG-7901-0773-6

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Assembly of motored machinery

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M Canada Automotive Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.
Flammable Liquid: Category 2.
Reproductive Toxicity: Category 1B.
Skin Sensitizer: Category 1.
Skin Corrosion/Irritation: Category 2.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (central nervous system): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure:

nervous system |

sensory organs |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Call a POISON CENTER or doctor/physician if you feel unwell.

In case of fire: Use a fire fighting agent suitable for flammable liquids and solids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

None.

3% of the mixture consists of ingredients of unknown acute oral toxicity.

18% of the mixture consists of ingredients of unknown acute dermal toxicity.

53% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
TOLUENE	108-88-3	30 - 60 Trade Secret *
UREA FORMALDEHYDE MELAMINE RESIN	Trade Secret*	15 - 30 Trade Secret *
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	25068-38-6	15 - 30 Trade Secret *
4,4'-TRIMETHYLENEDIPIPERIDINE	16898-52-5	3 - 7 Trade Secret *
SILICA	7631-86-9	1 - 5 Trade Secret *
ISOPROPYL ALCOHOL	67-63-0	1 - 5 Trade Secret *
2-ETHYL-4-METHYL-IMIDAZOLE	931-36-2	1 - 5 Trade Secret *
N-BUTYL GLYCIDYL ETHER	2426-08-6	1 - 5 Trade Secret *
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	27360-07-2	1 - 5 Trade Secret *
FORMALDEHYDE	50-00-0	< 0.03 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids and solids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of vapors created during cure cycle. Avoid skin contact with hot material. For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Use explosion-proof electrical/ventilating/lighting equipment. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TOLUENE	108-88-3	Amer Conf of Gov. Indust. Hyg.	TWA:20 ppm	
TOLUENE	108-88-3	Chemical Manufacturer Rec Guid	STEL:75 ppm	Skin Notation
TOLUENE	108-88-3	US Dept of Labor - OSHA	TWA:200 ppm;CEIL:300 ppm	
N-BUTYL GLYCIDYL ETHER	2426-08-6	Amer Conf of Gov. Indust. Hyg.	TWA:3 ppm	Skin Notation;Sensitizer
N-BUTYL GLYCIDYL ETHER	2426-08-6	US Dept of Labor - OSHA	TWA:270 mg/m3(50 ppm)	
FORMALDEHYDE	50-00-0	Amer Conf of Gov. Indust. Hyg.	CEIL:0.3 ppm	Sensitizer
FORMALDEHYDE	50-00-0	Chemical Manufacturer Rec Guid	TWA:0.5 ppm	
FORMALDEHYDE	50-00-0	US Dept of Labor - OSHA	TWA:0.75 ppm;STEL:2 ppm	29 CFR 1910.1048
ISOPROPYL ALCOHOL	67-63-0	Amer Conf of Gov. Indust. Hyg.	TWA:200 ppm;STEL:400 ppm	
ISOPROPYL ALCOHOL	67-63-0	US Dept of Labor - OSHA	TWA:980 mg/m3(400 ppm)	
SILICA	7631-86-9	Chemical Manufacturer Rec Guid	TWA(as respirable dust):3 mg/m3	
SILICA, AMORPHOUS	7631-86-9	US Dept of Labor - OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

Amer Conf of Gov. Indust. Hyg. : American Conference of Governmental Industrial Hygienists

American Indust. Hygiene Assoc : American Industrial Hygiene Association

Chemical Manufacturer Rec Guid : Chemical Manufacturer's Recommended Guidelines

US Dept of Labor - OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment. Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Polymer laminate

Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Orange suspension
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	190 - 230 °F
Flash Point	Approximately 40 °F [<i>Test Method: Tagliabue Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	Approximately 30 mmHg
Vapor Density	2 - 3 [<i>Ref Std: AIR=1</i>]

Specific Gravity	1 [Ref Std: WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	> 400 °C
Decomposition temperature	No Data Available
Viscosity	Approximately 1,300 centistoke
Hazardous Air Pollutants	42 % weight
Volatile Organic Compounds	480 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	48 % weight
VOC Less H2O & Exempt Solvents	480 g/l [Test Method: calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Amines
Alcohols
Water

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Target Organ Effects:

Single exposure may cause:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
FORMALDEHYDE	50-00-0	Cancer hazard	OSHA Carcinogens
FORMALDEHYDE	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
FORMALDEHYDE	50-00-0	Known human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Dermal		Data not available or insufficient for classification; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		Data not available or insufficient for classification; calculated ATE 33.1 mg/l
Overall product	Ingestion		Data not available or insufficient for classification; calculated ATE 2,827.4 mg/kg
TOLUENE	Dermal	Rat	LD50 12,000 mg/kg

TOLUENE	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
TOLUENE	Ingestion	Rat	LD50 2,600 mg/kg
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	Rat	LD50 > 1,600 mg/kg
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Rat	LD50 > 1,000 mg/kg
UREA FORMALDEHYDE MELAMINE RESIN	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
4,4'-TRIMETHYLENEDIPIPERIDINE	Dermal	Rabbit	LD50 > 2,000 mg/kg
4,4'-TRIMETHYLENEDIPIPERIDINE	Ingestion	Rat	LD50 440 mg/kg
ISOPROPYL ALCOHOL	Dermal	Rabbit	LD50 12,870 mg/kg
ISOPROPYL ALCOHOL	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
ISOPROPYL ALCOHOL	Ingestion	Rat	LD50 4,710 mg/kg
N-BUTYL GLYCIDYL ETHER			Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	Dermal	Rabbit	LD50 > 7,940 mg/kg
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	Ingestion	Rat	LD50 > 10,000 mg/kg
SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
2-ETHYL-4-METHYL-IMIDAZOLE	Ingestion	Rat	LD50 731 mg/kg
FORMALDEHYDE	Dermal	Rabbit	LD50 270 mg/kg
FORMALDEHYDE	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm
FORMALDEHYDE	Ingestion	Rat	LD50 800 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
TOLUENE	Rabbit	Irritant
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Rabbit	Mild irritant
UREA FORMALDEHYDE MELAMINE RESIN		Data not available or insufficient for classification
4,4'-TRIMETHYLENEDIPIPERIDINE	Not available	Irritant
ISOPROPYL ALCOHOL	Multiple animal species	No significant irritation
N-BUTYL GLYCIDYL ETHER		Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER		Data not available or insufficient for classification
SILICA	Rabbit	No significant irritation
2-ETHYL-4-METHYL-IMIDAZOLE	Rabbit	No significant irritation
FORMALDEHYDE	official classification	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
TOLUENE	Rabbit	Moderate irritant
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Rabbit	Moderate irritant
UREA FORMALDEHYDE MELAMINE RESIN		Data not available or insufficient for classification
4,4'-TRIMETHYLENEDIPIPERIDINE	Not available	Severe irritant
ISOPROPYL ALCOHOL	Rabbit	Severe irritant
N-BUTYL GLYCIDYL ETHER		Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER		Data not available or insufficient for classification
SILICA	Rabbit	No significant irritation
2-ETHYL-4-METHYL-IMIDAZOLE	Rabbit	Corrosive
FORMALDEHYDE	official classification	Corrosive

Skin Sensitization

Name	Species	Value
TOLUENE	Guinea pig	Not sensitizing
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Human and animal	Sensitizing
UREA FORMALDEHYDE MELAMINE RESIN		Data not available or insufficient for classification
4,4'-TRIMETHYLENEDIPIPERIDINE	Guinea pig	Not sensitizing
ISOPROPYL ALCOHOL	Guinea pig	Not sensitizing
N-BUTYL GLYCIDYL ETHER		Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER		Data not available or insufficient for classification
SILICA	Human and animal	Not sensitizing
2-ETHYL-4-METHYL-IMIDAZOLE		Data not available or insufficient for classification
FORMALDEHYDE	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
TOLUENE		Data not available or insufficient for classification
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Human	Some positive data exist, but the data are not sufficient for classification
UREA FORMALDEHYDE MELAMINE RESIN		Data not available or insufficient for classification
4,4'-TRIMETHYLENEDIPIPERIDINE		Data not available or insufficient for classification
ISOPROPYL ALCOHOL		Data not available or insufficient for classification
N-BUTYL GLYCIDYL ETHER		Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER		Data not available or insufficient for classification
SILICA		Data not available or insufficient for classification
2-ETHYL-4-METHYL-IMIDAZOLE		Data not available or insufficient for classification
FORMALDEHYDE	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
TOLUENE	In Vitro	Not mutagenic
TOLUENE	In vivo	Not mutagenic
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	In vivo	Not mutagenic
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
UREA FORMALDEHYDE MELAMINE RESIN		Data not available or insufficient for classification
4,4'-TRIMETHYLENEDIPIPERIDINE		Data not available or insufficient for classification
ISOPROPYL ALCOHOL	In Vitro	Not mutagenic
ISOPROPYL ALCOHOL	In vivo	Not mutagenic
N-BUTYL GLYCIDYL ETHER		Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER		Data not available or insufficient for classification
SILICA	In Vitro	Not mutagenic
2-ETHYL-4-METHYL-IMIDAZOLE	In Vitro	Not mutagenic
FORMALDEHYDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
FORMALDEHYDE	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
TOLUENE	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

UREA FORMALDEHYDE MELAMINE RESIN			Data not available or insufficient for classification
4,4'-TRIMETHYLENEDIPIPERIDINE			Data not available or insufficient for classification
ISOPROPYL ALCOHOL	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
N-BUTYL GLYCIDYL ETHER			Data not available or insufficient for classification
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER			Data not available or insufficient for classification
SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
2-ETHYL-4-METHYL-IMIDAZOLE			Data not available or insufficient for classification
FORMALDEHYDE	Not Specified	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TOLUENE	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.3 mg/l	1 generation
TOLUENE	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
TOLUENE	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Not toxic to female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Not toxic to male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	Not toxic to development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	Not toxic to development	Rat	NOAEL 750 mg/kg/day	2 generation
UREA FORMALDEHYDE MELAMINE RESIN		Data not available or insufficient for classification			
4,4'-TRIMETHYLENEDIPIPERIDINE		Data not available or insufficient for classification			
ISOPROPYL ALCOHOL	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	during organogenesis
ISOPROPYL ALCOHOL	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 9 mg/l	during gestation
N-BUTYL GLYCIDYL ETHER		Data not available or insufficient for classification			
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER		Data not available or insufficient for classification			
SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2-ETHYL-4-METHYL-IMIDAZOLE		Data not available or insufficient for classification			
FORMALDEHYDE	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg	not applicable
FORMALDEHYDE	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 10 ppm	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TOLUENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
TOLUENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
TOLUENE	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 0.004 mg/l	3 hours
TOLUENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
UREA FORMALDEHYDE MELAMINE RESIN			Data not available or insufficient for classification			
4,4'- TRIMETHYLENEDIPIPE RIDINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 13.4 mg/l	24 hours
ISOPROPYL ALCOHOL	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
N-BUTYL GLYCIDYL ETHER			Data not available or insufficient for classification			
VINYL BUTYRAL- VINYL ACETATE- VINYL ALCOHOL POLYMER			Data not available or insufficient for classification			
SILICA			Data not available or insufficient for classification			
2-ETHYL-4-METHYL- IMIDAZOLE			Data not available or insufficient for classification			
FORMALDEHYDE	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
FORMALDEHYDE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TOLUENE	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
TOLUENE	Inhalation	heart liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	4 weeks
TOLUENE	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	20 days

TOLUENE	Inhalation	bone, teeth, nails, and/or hair	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	8 weeks
TOLUENE	Inhalation	hematopoietic system vascular system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
TOLUENE	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
TOLUENE	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 600 mg/kg/day	14 days
TOLUENE	Ingestion	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 105 mg/kg/day	28 days
TOLUENE	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 105 mg/kg/day	4 weeks
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Dermal	nervous system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	13 weeks
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
UREA FORMALDEHYDE MELAMINE RESIN			Data not available or insufficient for classification			
4,4'-TRIMETHYLENEDIPIPERIDINE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	similar compounds	NOAEL Not available	
ISOPROPYL ALCOHOL	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 12.3 mg/l	24 months
ISOPROPYL ALCOHOL	Inhalation	nervous system	All data are negative	Rat	NOAEL 12 mg/l	13 weeks
ISOPROPYL ALCOHOL	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	12 weeks
N-BUTYL GLYCIDYL ETHER			Data not available or insufficient for classification			
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER			Data not available or insufficient for classification			
SILICA	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
2-ETHYL-4-METHYL-IMIDAZOLE			Data not available or insufficient for classification			
FORMALDEHYDE	Dermal	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 80 mg/kg/day	60 weeks
FORMALDEHYDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
FORMALDEHYDE	Inhalation	liver	Some positive data exist, but the	Rat	NOAEL 20	13 weeks

			data are not sufficient for classification		ppm	
FORMALDEHYDE	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 15 ppm	3 weeks
FORMALDEHYDE	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 10 ppm	13 weeks
FORMALDEHYDE	Inhalation	endocrine system immune system muscles kidney and/or bladder	All data are negative	Rat	NOAEL 15 ppm	28 months
FORMALDEHYDE	Inhalation	eyes vascular system	All data are negative	Rat	NOAEL 14.3 ppm	2 years
FORMALDEHYDE	Inhalation	heart	All data are negative	Mouse	NOAEL 14.3 ppm	2 years
FORMALDEHYDE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	2 years
FORMALDEHYDE	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 20 mg/kg/day	4 weeks
FORMALDEHYDE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	24 months
FORMALDEHYDE	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 109 mg/kg/day	2 years
FORMALDEHYDE	Ingestion	heart endocrine system hematopoietic system respiratory system vascular system	All data are negative	Rat	NOAEL 300 mg/kg/day	2 years
FORMALDEHYDE	Ingestion	skin muscles eyes	All data are negative	Rat	NOAEL 109 mg/kg/day	2 years

Aspiration Hazard

Name	Value
TOLUENE	Aspiration hazard
BISPHENOL A - EPICHLOROHYDRIN COPOLYMER	Not an aspiration hazard
UREA FORMALDEHYDE MELAMINE RESIN	Not an aspiration hazard
4,4'-TRIMETHYLENEDIPIPERIDINE	Not an aspiration hazard
ISOPROPYL ALCOHOL	Not an aspiration hazard
N-BUTYL GLYCIDYL ETHER	Not an aspiration hazard
VINYL BUTYRAL-VINYL ACETATE-VINYL ALCOHOL POLYMER	Not an aspiration hazard
SILICA	Not an aspiration hazard
2-ETHYL-4-METHYL-IMIDAZOLE	Not an aspiration hazard
FORMALDEHYDE	Not an aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	Trade Secret 30 - 60

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
TOLUENE	108-88-3	Female reproductive toxin
TOLUENE	108-88-3	Developmental Toxin
N-BUTYL GLYCIDYL ETHER	2426-08-6	Male reproductive toxin

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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